

Date: Wednesday, 8/15/2007 6:30:47 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MOUNTING LUG
 Job Number : 33896
 Estimate Number : 11534
 P.O. Number :
 This Issue : 8/15/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : 1 / 1 Type : SMALL / MED FAB
 Previous Run : 30888
 Written By : JLM 07-08-15
 Checked & Approved By :
 Comment : Est:B 01.11.08 Revised Step 2 and Added Inspection Level 21 S
 M
 Est Rev:C Now on WaterJet 07-03-07 JLM

Part Number : D30401
 Drawing Number : D3040 REV B
 Project Number : N/A
 Drawing Revision : B
 Material :
 Due Date : 8/22/2007 Qty: 50 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6B0187X04000 6061-T6 Bar .178" x 4.0"



Comment: Qty.: 0.3718 f(s)/Unit Total : 18.5903 f(s)

6061-T6 Bar .178" x 4.0"

Material: 6061-T6 alum plate 0.188" thick

Batch: M103386 LB 07-08-15

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3041

Dwg Rev: B

Prog Rev: B LB 07-08-15

2-Deburr if necessary

JLM 07/08/16

55

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



LB 07-08-15

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



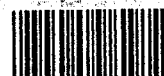
LB 07-08-15

Comment: SECOND CHECK

LB 07/08/16

55

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

LB 07/08/17

55

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Drawing Name: MOUNTING LUG

Job Number: 33896

Part Number: D30401

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

67.08.20

Job Completion

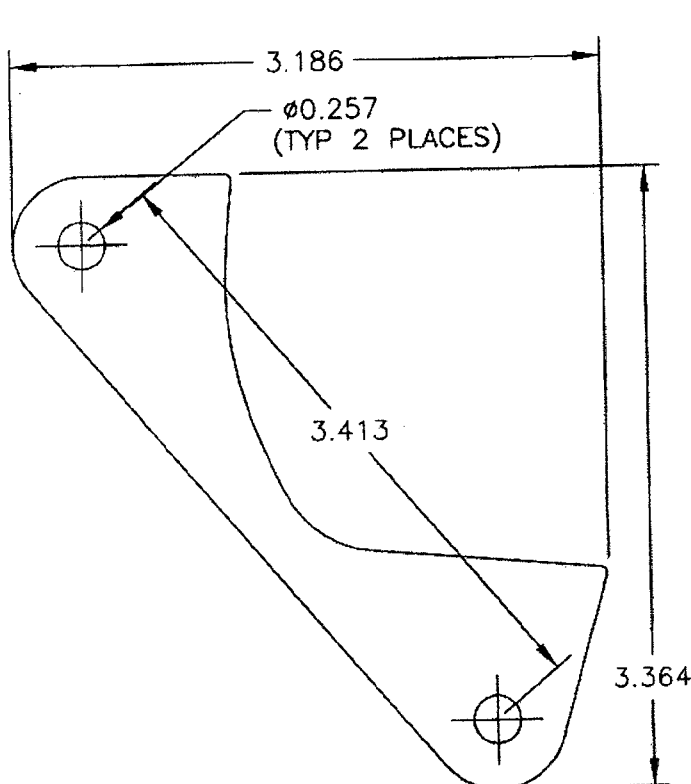


UL 67.08.20

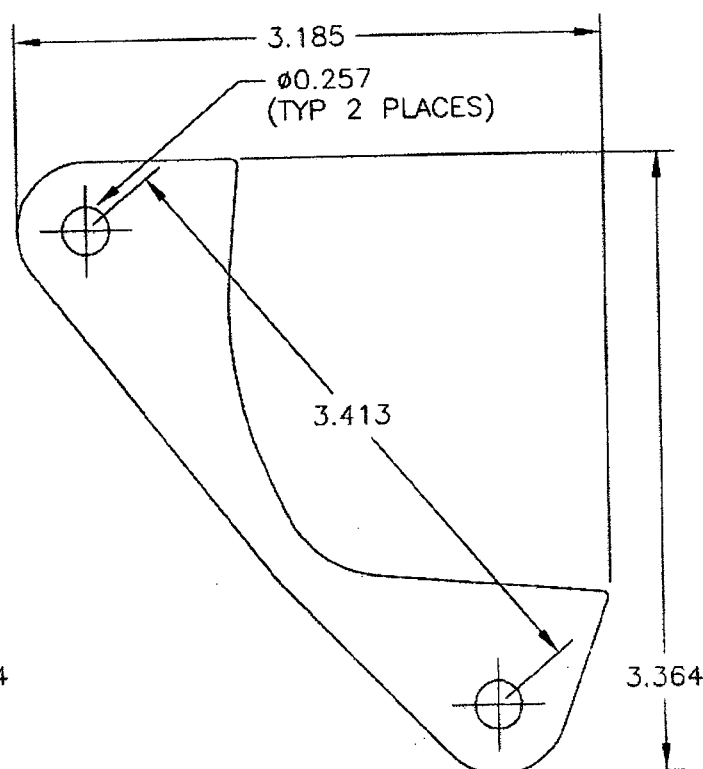


DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3040	REV. B SHEET 1 OF 1
DATE 01.09.04		TITLE MOUNTING LUG	SCALE 1:1
A	01.06.27	NEW ISSUE	
B	01.09.04	CHANGED PROFILE 5 DEGREES	

RELEASED
01.09.07



D3040-1



D3040-3

NOTES

- 1) MACHINE PARTS PER DRAWING FILE "D3040-B1.DWG"
- 2) MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK
(REF M6061T6S.188)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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